



Maryland Engineering Challenges 2023 Cargo Ship Challenge

High School – Grades 9 to 12

Supported By:

Technology and Engineering Education Association of Maryland

Engineer Contact:

Douglas Griggs at dbdbgriggs@gmail.com



Important Dates:

Cargo Ship Student and Coaches' Hands-on Workshop

⇒ **Saturday, November 5, 2022**

10:00 AM to 1:00 PM

Learn the practical aspects of the Cargo Ship Challenge in this in-person workshop hosted at the U.S. Naval Academy in Annapolis, MD. Work with engineers to explore design and construction aspects of this project. Especially helpful for first-time Coaches and students as well as those with little engineering experience. [Check out the details](#) of the workshop. Register required for the workshop at <https://bit.ly/2023CargoShipWorkshopRegistration>. Contact Jessica with questions at challenges@thebmi.org.

Registration

⇒ **Friday, April 7, 2023**

Prior to 4:00 p.m.

- In order to be a registered team, each team must have their adult Coach register online at <https://bit.ly/2023MECRegistration>

Written Report Due

⇒ **April 14, 2023**

Prior to 4:00 p.m.

- Submit the team's **Written Report** (Emailed in PDF format) to challenges@thebmi.org

Cargo Ship Competition

⇒ **April 22, 2023**

Doors open at 11:00 AM, starts at 12:00 PM

- Competition will be at the Baltimore Museum of Industry, 1415 Key Highway, Baltimore
- Teams should bring their completed Cargo Ship to the competition ready to be tested
- Full details about the Challenge event will be emailed to Coaches after the registration deadline.

IMPORTANT INFORMATION:

All Cargo Ship competition activities will be hosted at the Baltimore Museum of Industry, 1415 Key Highway, Baltimore, MD 21230

For more information on Cargo Ship engineering requirements, written reports, or judging criteria, setting up propulsion and control systems or obtaining propellers contact Douglas Griggs (dbdbgriggs@gmail.com).

NOTE TO PARTICIPANTS:

A standard multi-channel radio control unit functioning in the R/C band must be used, capable of controlling at least forward/off/reverse, and the rudder. A radio-controlled speed control for brushed motors may be used. The model must be powered by a Kelvin.com, stock number 851934 motor. The actual motor model number that will be provided is LS5BFN-2645-R. It's a 12V 7205 rpm, 29mm dia, 2.3mm shaft dia. Motors and speed controls will be provided to the teams as needed, but the initial design will have to be presented to Mr. Griggs before the parts are provided. Contact dbdbgriggs@gmail.com for availability of motors, speed controls, propellers, propeller shafts, bearings and motor shaft couplers.

There are commercially available running gear that you can purchase, or you can design your own. The propeller shaft could be any reasonable size and length to suit your design, but it should use a stuffing tube with some internal space for packing compound (*e.g.* Vaseline) to provide a watertight seal. Your design needs to keep the shaft in place radially, and needs to provide something for the shaft to thrust against to keep the shaft from moving forward while the ship is going forward, and some way to keep the shaft from backing out of the stuffing tube as you go in reverse.

Although there are many ways to design a hull-form, you may consider looking into the *DELFTship: Visual hull modelling and stability analysis* software (<https://www.delftship.net/DELFTwp/>) as a design aid.

A sample report for this challenge is available to help teams overcome any barriers to entry that they may have. This sample report contains a shopping list with possible sources of supply.

The pandemic has forced a lot of changes in our lives, and this challenge is no exception. . Teams who have participated prior to 2020 will notice that the vessel size has been reduced from 60" to 30", and the required payload reduced to 6 lb to make it more reasonable for individuals to build a cargo ship on their own. We encourage teams to have each member build a ship to a common team design and the team will compete as a "Shipping Company" with the score determined by the average of all of the ships in the "Shipping Company".

THE CHALLENGE

A local Baltimore company would like your team to design a bulk carrier cargo ship to deliver 40,000 tons of processed sugar to remote ports. The shortest wharf on the expected route is 600 feet long and the minimum depth in any port is 40 feet. There is also a narrow channel that must be navigated at each end of the transit. As part of your solution you should build a 1" to 20'0" scale, radio controlled model to be tested in the inner harbor.

CRITERIA

The competition involves five main components: a written report submitted two weeks prior to the actual competition, an oral report on the day of the competition, the actual design and construction of the entry, the reliability of the entry, and the demonstrated performance. Basic requirements for the reports and guidance for preparing for the competition are given in the High School "Guide to Entry", which should be read in connection with these details which are specific to the cargo ship challenge.

Written Report (includes drawings) (30 points)

Provide a written report in the required format (see "High School Guide to Entry") that presents and explains all facets of the design and the rationale for selecting specific design parameters and selecting/rejecting individual features. For example, what were the overall length, beam, and draft? How was the hull shape chosen? What testing was performed? What were the results? Be sure and include working drawings of the propulsion system and wiring diagrams and a final lines drawing of your hull.

Oral Report (10 points)

One or more of the team members should present a 5-10 minute oral report that summarizes the written report. This will be followed by 5 minutes of questioning by the judges.

Design and Fabrication (30 points)

Design a mono-hull ship to meet the requirements and construct a 1" to 20'0" (1:240) scale model with the hull constructed of any rigid material. The model should be robust enough to withstand minor

collisions and must have enough watertight integrity to protect the cargo, the propulsion plant and the radio controls. The model should conform to the constraints listed below.

Reliability (5 bonus points)

Up to 5 bonus points will be awarded by the judges to vessels that are consistently ready to test when called, need few repairs, and operate reliably.

Performance Demonstration (30 Points)

The performance of the vessel will be based on Required Freight Rate (how much the operator must charge per ton·mile to break even). The vessel with the lowest Required Freight Rate (RFR) will be declared the performance winner.

Once loaded, each entry will perform a timed run consisting of getting underway from a wharf, running a specified course around buoys, and maneuvering back alongside the wharf. This simplified formula for Required Freight Rate will be used:

$$\text{RFR} = (L+T) / (CD)$$

Where:

L = Length of Vessel

T = Time to run course in seconds

C = Pounds of Cargo carried

D = Scale Distance of course (considered to be 4 scale miles).

Example: 30" Long model with a full load of 6 pounds around course in 3 minutes

$$\text{RFR} = (30+180)/(6 \times 4) = 210/24 = \$8.75 \text{ per ton·mile}$$

CONSTRAINTS:

- A standard multi-channel radio control unit functioning in the R/C band must be used, capable of controlling at least forward/off/reverse, and the rudder. A radio controlled speed control may be used.
- The model must be powered by a Kelvin.com, stock number 851934 motor. The actual motor model number LS5BFN-2645-R. It's a 12V 7205 rpm, 29mm dia, 2.3mm shaft dia. Motors and speed controls will be provided to the teams as needed, but the initial design will have to be presented to Mr. Griggs before the parts are provided. Contact dbdbgriggs@gmail.com for availability of motors, speed controls, propellers, propeller shafts, bearings and motor shaft

couplers. A limited number of radio systems are available for loan, contact Mr. Griggs for details.

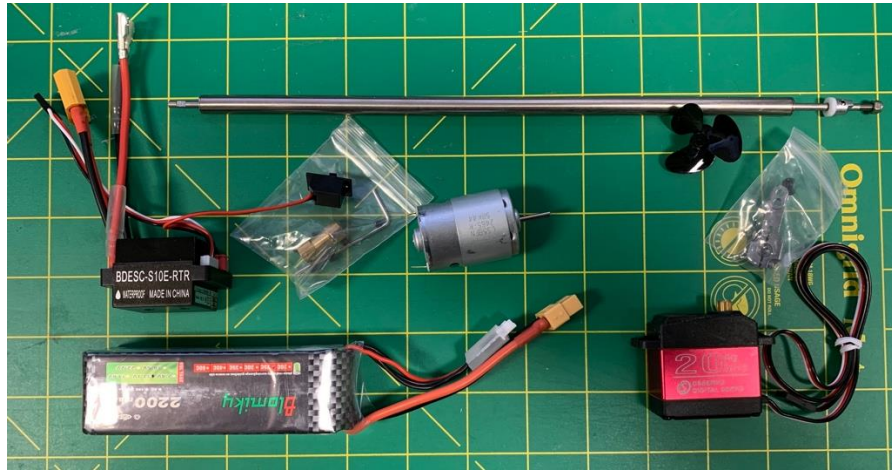


Figure 1. Equipment provided to each team

- The overall length of the model, including all appendages, may not exceed 30 inches.
- The navigational draft may not exceed 2 inches. That is to say, no part of the vessel (propeller, rudder, etc.) may extend more than 2 inches into the water. There will be a navigational hazard in the operational course that will be just over 2" deep, and there will be a 30 second time penalty each time the vessel hits it (Figure 2)

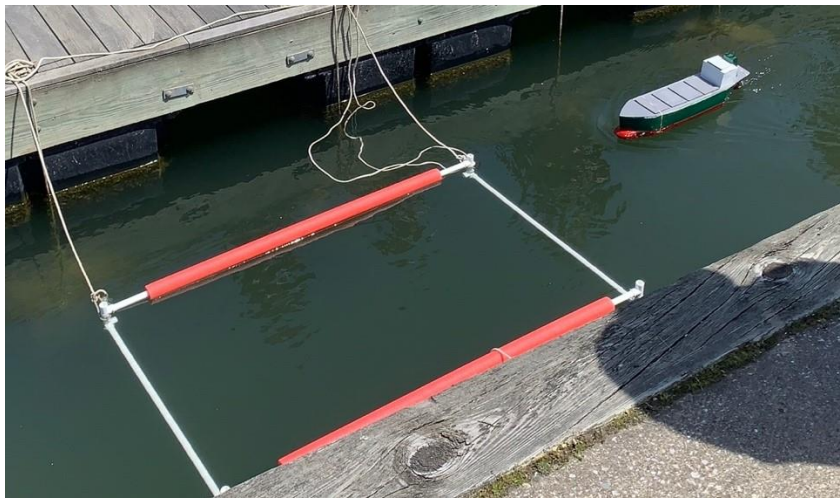


Figure 2. 2022 Ship approaches the navigational hazard

- The depth of the hull (keel to deck edge), measured everywhere along the length, must be at least 4 inches.
- The vessel must be provided with a collision bulkhead at least 10% of the overall length aft of the bow. No cargo may be loaded forward of this bulkhead. A bulkhead must also be provided between the cargo and the propulsion plant. All cargo must be carried inside of the hull.
- The vessel must have a deckhouse that rises at least 2.5 inches above the gunwales (top of the hull sides). This deckhouse should be removable to provide access to the engine compartment for repairs and inspection.

- While there is no need to make a model of an actual ship, credit will be given for adding details that make your vessel looks like it might actually be able to put to sea.
- Paint the vessel for ease of identification. The quality of workmanship and finish is a factor in the judging. The design draft (waterline at full load) must be marked on the hull.
- The cargo should be visible for inspection prior to testing. Removable cargo hold covers and/or hatches must be fitted that will make the hull reasonably resistant to water intrusion during testing.
- The vessel should be designed to carry at least 6 pounds of sugar, in the provided cargo containers (Figure 3). If your design requires it, half-sized cargo containers can be provided, but advance notice to Mr. Griggs will be required as they will need to be manufactured.



Figure 3. Cargo Container

- Tip: strongly recommend that the cargo hold be designed at least $\frac{1}{2}$ " larger than the cargo container dimensions to ensure that the cargo will fit!
- The exact container dimensions and recommended design dimensions are:
 - 5.4" long (6" design)
 - 2.23" long (2.5" design)
 - 3.12" high (3.25" design)
- Please contact Mr. Griggs if you require the smaller containers, and for updates on the cargo requirement. Sand or other materials are not acceptable.
- The vessel must have adequate stability when fully loaded.
 - The vessel may be inclined to show a meta-centric height (GM) of $> 3/8$ inch OR
 - Have a roll (left-right-back again) period of less than 2 seconds.
- If the vessel is unable to demonstrate adequate stability on the day of competition, the competitors may elect to remove one or more items of cargo with the associated performance penalty.

Grading Criteria:

Cargo Ship Challenge Criteria		
Item	Max points	Criteria
Report	1	Title Page — Include name of challenge, team name and logo, name of school or organization, names of students, name of teacher or advisor
	1	Table of Contents
	1	Summary (abstract) — Clearly and concisely stated
	1	Introduction — Give background information and set the scene
		Body — The main part of the report.
	5	what were the overall length, beam, and draft?
	10	How was the hull shape chosen?
	5	What testing was performed?
	5	What were the results?
	5	Explain the scientific principles behind your design.
	10	design calculations.
	10	Lines Drawing
	5	Propulsion System Drawing
	5	Wiring diagram
	5	Explain how you tested your design, and the improvements this led you to make.
	10	Describe the problems that you encountered in designing and building your product. How did you solve these problems?
	5	Conclusions (and Recommendations) — How successful is your project? What did you learn by taking part? What did you learn about your aptitude for engineering related careers?
	1	Acknowledgments — List the names of the adults who assisted you in the project with a brief description of what they did. Include a certification, signed by all student team members and adults assisting, stating that: <i>“We hereby certify that the majority of the ideas, design, and work was originated and performed by the students, with limited assistance by adults, as described above.”</i>
	1	Bibliography — List all references used, including internet, books and magazines.
	1	Appendices — Should be introduced, integrated, and discussed in the body text. Should include:
	1	Safety — List the general safety procedures that were followed to make sure that no one got hurt. (Any special safety procedures that were needed should be described in the body of the report.)
	1	Team members — List the team members, with a short description of how each person helped to make the project a success. What special skills were learned or demonstrated?
	3	Scheduling and Accomplishments — Show on a timeline, or similar method, how you scheduled your project. Include brief records of meetings, telling how you managed the schedule.
	3	Material Resources — Provide a record of all materials used with their costs. Include an estimate of the value of donated materials. Give the total cost. Credit will be given for economical use of resources.
	2	Tools and Machines — List and describe any special tools or machines that were used.
	3	Working Drawings — Include working drawings not contained in the design section.
	100	
Challenge point calculations		
Report score	30	
	2	Summarized report topics
	5	updated final drawings and calculations
	1	demonstrate understanding of naval architecture
	2	organization and presentation
Oral Presentation	10	
	5	Length (30' max)
	3	Draft (marked)
	2	Depth of Hull
	2	Collision bulkhead (10% of length)
	10	Machinery installation, Neatness, alignment, operability
	8	Fit, finish and appearance
Design and Fabrication	30	
	-	Length (in)
	-	Cargo weight (lb)
	-	Time (s)
	-	Distance (yd)
	-	RFR
Performance	30	1st=30, 2nd=25, 3rd=20, 4th=15, 5th=10, 6th=5, 7+=0
Reliability Bonus	5	

CURRICULUM TIES-- Maryland Engineering Challenges and the Next Generation Science Standards

<p><i>Core Learning Goals: Science - Goal 1: Skills and Processes - Expectation 1.1</i></p> <p>The student will explain why curiosity, honesty, openness, and skepticism are highly regarded in science.</p>	<p>In preparing for the challenge, students will:</p> <ul style="list-style-type: none"> ● Recognize that real problems have more than one solution and decisions to accept one solution over another are made on the basis of many issues. 1.1.1 ● Modify or affirm scientific ideas according to accumulated evidence. 1.1.2
<p><i>Core Learning Goals: Science - Goal 1: Skills and Processes - Expectation 1.2</i></p> <p>The student will pose scientific questions and suggest investigative approaches to provide answers to questions.</p>	<p>In researching project designs, students will:</p> <ul style="list-style-type: none"> ● Identify meaningful, answerable scientific questions. 1.2.1 ● Formulate a working hypothesis. 1.2.2 ● Defend the need for verifiable data. 1.2.8
<p><i>Core Learning Goals: Science - Goal 1: Skills and Processes - Expectation 1.3</i></p> <p>The student will carry out scientific investigations effectively and employ the instruments, systems of measurement, and materials of science appropriately.</p>	<p>In constructing their projects, students will:</p> <ul style="list-style-type: none"> ● Develop and demonstrate skills in using lab and field equipment to perform investigative techniques. 1.3.1 ● Demonstrate safe handling of the chemicals and materials of science. 1.3.3 ● Learn the use of new instruments and equipment by following instructions in a manual or from oral direction. 1.3.4
<p><i>Core Learning Goals: Science - Goal 1: Skills and Processes - Expectation 1.4</i></p> <p>The student will demonstrate that data analysis is a vital aspect of the process of scientific inquiry and communication.</p>	<p>In testing their projects, students will:</p> <ul style="list-style-type: none"> ● Analyze data to make predictions, decisions, or draw conclusions. 1.4.2 ● Describe trends revealed by data. 1.4.6 ● Determine the sources of error that limit the accuracy or precision of experimental results. 1.4.7
<p><i>Core Learning Goals: Science - Goal 1: Skills and Processes - Expectation 1.5</i></p>	<p>In composing their reports, students will:</p>

<p>The student will use appropriate methods for communicating in writing and orally the processes and results of scientific investigation.</p>	<ul style="list-style-type: none"> ● Demonstrate the ability to summarize data (measurements/observations). 1.5.1 ● Explain scientific concepts and processes through drawing, writing, and/or oral communication. 1.5.2 ● Use, explain, and/or construct various classification systems. 1.5.7 ● Communicate conclusions derived through a synthesis of ideas. 1.5.9
<p><i>Core Learning Goals: Science - Goal 1: Skills and Processes - Expectation 1.7</i></p> <p>The student will show that connections exist both within the various fields of science and among science and other disciplines including mathematics, social studies, language arts, fine arts, and technology.</p>	<p>In reflecting on the engineering process, students will:</p> <ul style="list-style-type: none"> ● Identify and evaluate the impact of scientific ideas and/or advancements in technology on society. 1.7.2 ● Investigate career possibilities in the various areas of science. 1.7.5 ● Explain how development of scientific knowledge leads to the creation of new technology and how technological advances allow for additional scientific accomplishments. 1.7.6

GOOD LUCK TO YOUR TEAM!